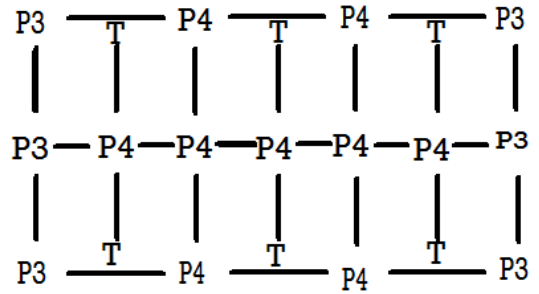


Assembly Instructions



Step 1: Lay out the pieces of pipe and fittings on the ground in their respective locations with the pipes as shown in diagram. (Note: Assemble a 10' section at a time and stand it up)



Step 2: Starting with the end peak fitting (P3), place the pipes into the fitting and tighten the bolts. (Note: be sure the pipe is all the way in the fitting)

Step 3: Next move to the corner fittings (P3) and perform the same operation.

Step 4: Move to the next peak fitting (P4) and perform the same operation.

Step 5: Move to the side fitting ('T' or P4) and place the pipe in the fittings.

Step 6: Continue until all the fittings in the first 10' section have there pipe.

Step 7: Start at one end, lift the corner and place the leg post in the fitting and tighten the bolts. Place the next post in the next fitting and tighten the bolt.

Step 8: Start on the other side at one end and lift the corner and place the other leg posts in the fittings and tighten the bolts. Place the next post in the fitting and tighten the bolts.



Step 9: You should now have four leg posts up. Repeat steps 2 though 9 for each section and it up and connect it to the standing section until all the fittings and pipe are connected and all legs are installed.



Step 10: Move the structure to the desired place and line up the legs and install the foot pads if on concrete or pavement.

Step 11: Put the end covers up first if you have them, Adjust the structure to fit the tarps. Install the horizontal pipe a few inches below the tarp with the 'L' fittings and coupling fitting in the middle. Use the ball bungees to attach the tarp to the pipe. (Wait for a calm day, DO NOT try to put the cover up on a windy day. The cover acts like a big sail.)



Step 12: Now that the roof structure has been assembled, you can put the cover on the top of the frame, white side down. (note: Use three ropes thrown over the roof and tied to the cover. Note: do not use the grommets at the corners to tie the rope, wad the tarp up at the end and wrap to rope around it. Pull all three ropes slowly pulling the cover up over the roof)



Step 13: Pull the cover over the roof until it is even on both sides.



Step 14: Start at the peak, bungee the tarp to the pipe with the ball bungees at each grommet. Do all grommets on the ends of the shelters.

Step 15: Re-align the legs straight up and down and with each other.





Step 16: Attach the horizontal pipe to the legs on the sides about 3" below the end of the cover with the pipe clamps.

Step 17: Bungee the tarp to the pipe with the ball bungees. Go back and forth from one side to the other working from one end to the other.

Step 18: Install end Horizontal about 3" below tarp

Step 19: Install corner braces on Horizontals

Step 20: Anchoring: It is imperative to anchor the Shelter to the ground because it will act as a big sail.

Ground: Drive a "T" post (seen in picture) at each corner post on the inside and attach with the "U" bolts. (face the "U" bolts in so they will not tear the tarp. Auger anchor or Easy Hook anchor can be used in place of the "T" posts.

Pavement: It is recommended to drill a small hole in the pavement and use a Easy Hook Anchors or T posts.

Concrete: Use a foot pad at each leg and fasten to concrete with a Red head or molly and bolt.

Call Larry if you have questions 360-217-7186

14'w x 30'L x 10' to 16' high

Parts included in kit:

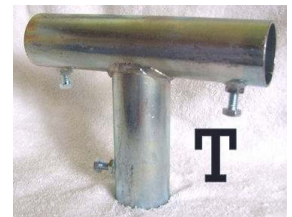
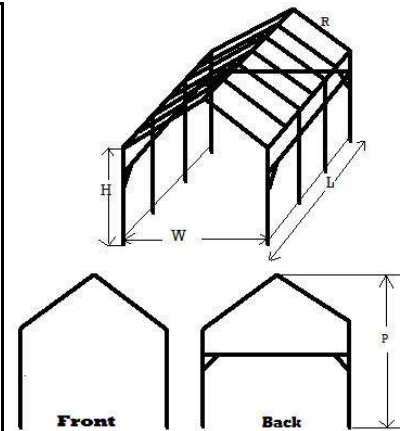
- 1-top cover
- 1-end cover
- 6 - P3 - corner/end fittings
- 6 - P4 - side/peak middle fittings
- 6 - "T" fittings
- 2 - 'L' fittings
- 4 - 'X' pipe clamps
- 4 - "T" pipe clamp
- 2 - corner braces & clamps
- 1 - couplings
- 16 - 'U' bolts
- 100 - ball bungees

Pipe to purchase:

- 8 - 10' legs (size as needed)
- 14 - 7'10" rafters
- 6 - 4'10" ridge pieces
- 12 - 10' horizontals
- 2 - 7' end horizontal cut to fit

Recommended pipe is 1-5/8" galvanized 16 gage steel pipe

8-"T" post or foot pads



T pipe clamp



X pipe clamp



Footpad